

# TOTAL HYDROCARBON ANALYZER Heated FID 603



Fully complies with EN 12619, EN 13526 (EU), Method 25A and 503 (USA) and with 2. BImSchV. 13. BImSchV and 17. BImSchV (Germany)

The HFID Model 603 is a competitively priced, digitally controlled self sample extracting, heated total hydrocarbon analyzer for high accuracy, sensitivity and long term stability. It can be used in a 19" rack or as a table top instrument.

Standard features are automatic ignition and startup with automatic or manual zero and span gas calibration, auto ranging, diagnostics and an optional data logger. All controls are made via our 7 inch touch screen display which directly activates all important functions in an instant without dialog.

The Model 603 uses our time proven hydrogen <u>f</u>lame <u>ionization detector</u> (FID) in a heated oven to prevent the loss of high molecular weight hydrocarbons and to provide very reliable performance in the analysis of trace level of contaminants in emissions, gases, air and other gases.

All sample wetted components are integrated into the heated chamber. The heated sample filter is easily accessible from the rear panel. No special tools are required for a quick and easy sample filter change.

Low cost of ownership. Very low fuel gas consumption. The combustion air supply for the FID-detector is already built in, so no external burner air generator or external cylinder for synthetic burner air is needed.

#### Features

- Automatic startup, calibration and flame ignition
- 7 inch touch screen display.
- Dialog free activation of all important analyzer functions
- Automatic measuring range control
- Internal diagnostics
- All components in contact with sample fully heated and controlled at 190°C
- Built-In air and sample pumps
- Built-in combustion air supply, no extra air bottle needed
- Easy to change sample filter is accessible on the rear panel. No special tools required for quick filter changes
- Internal solenoid valves for zero- and span calibration
- Automatic flame out alarm and fuel shutoff valve
- Fast response less than 1 second
- Low fuel consumption

## Applications

- Stack gas hydrocarbon emissions monitoring
- EU and EPA Method 25A compliance monitoring of source hydrocarbons
- Solvent recovery monitor of carbon bed break through
- Catalytic converter testing
- Carbon adsorption regeneration control
- Raw exhaust vehicle emissions analysis
- Hydrocarbon contamination monitoring in air and other gases
- Carbon adsorption regeneration control
- Detection of trace hydrocarbons in purity gases used in the semi conductor industry
- Clean room applications
- LEL monitor of solvent laden air

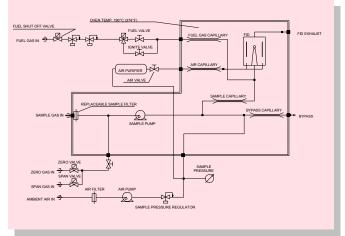
Product Brochure, FID Model 603, english © J.U.M. Engineering 2011

## **Principle of Operation**

The Flame lonization Detection (FID) method is used to determine the presence of total hydrocarbon concentrations in a gaseous sample. Burning hydrocarbon-free hydrogen in hydrocarbon-free air produces a negligible number of ions.

Once a sample containing hydrocarbons is introduced into this flame a very complex ionization process is started. This process creates a large number ions. A high polarizing voltage is applied between the two electrodes around the burner nozzle and produces an electrostatic field. Now negative ions migrate to the collector electrode and positive ions migrate to the high voltage electrode. The so generated ionization current between the two electrodes is directly proportional to the hydrocarbon concentration in the sample that is burned by the flame. This signal is measured and amplified by our electrometer-unit. A digital sample pressure regulator provides a controlled back pressure at the sample capillary which gives admittance of a constant sample flow rate to the burner. This technique without the conventional back pressure regulator was invented by J.U.M. Engineering in 1974 to provide the highest possible sample flow rate stability and lowest maintenance. Our compactly designed flow control module for controlling the fuel and air flow rates via needle valves use high precision pressure regulators. The needle valves are factory adjusted and sealed to ensure the optimization of the burner.

🗁 Technical Data		
Method of analysis	Flame Ionization Detector	
Detection limit / Sensitivity	100ppb / 1 ppm CH <sub>4</sub> full scale	
Response time	0.2 seconds	
T <sub>90</sub> response time	1.2 seconds	
T <sub>90</sub> response time with		
heated line (7.5m) and	less than 8 seconds	
external sample filter		
Zero drift	<1.0% full scale / 24h	
Span drift	<1.0% full scale / 24h	
Linearity	Up to 10.000ppm within 1% FSD	
Oxygen synergism	< 1.2% FSD	
Ignition	Protected low voltage glow plug	
Measuring ranges (ppm)	0-10,100, 1.000, 10.000, 100.000,	
	automatic, manual, others on	
	request,	
Signal outputs	0-10 VDC, 4-20 mA and USB-Port	
Display	7-inch touch screen graphic display	
Comple filter heated	b/w, back lit	
Sample filter heated	2 micron disposable change filter	
Sample pump	approx. 2.5 l/min capacity @ operating temp.	
Fuel consumption with	approx. 20 ml/min @ 1.5 bar	
100% H <sub>2</sub>	(22 psig)	
Fuel consumption with	approx. 90 ml/min @ 1.5 bar	
40%H <sub>2</sub> /60%He	(22 psig)	
Burner air consumption	Built in burner air supply	
Oven temperature	190°C (374°F)	
Temperature control	µ-processor PID controller	
Power requirements	either 230VAC/50Hz, 850 W or	
·	115VAC/60Hz, 850 W	
Ambient temperature .	5-43°C (41-110°F)	
Ambient humidity	Non condensing: Less than 90& RH	
Dimensions (W x D x H)	19" (483 mm) x 460 mm x 132 mm	
Weight	approx. 20 kg (44 lbs)	
J.U.M. reserves the right, at any time and without notice, to change specifications presented in this data sheet and assumes no responsibility for the application or use of		
the devices described herein.		



#### C Technical Data Continued...

Signal	Graphical as Alphanumeric also logarithmic
displayed as	bar graph
Alarms	Low oven temperature, low sample pressure,
displayed as	flame out
Modes display	Measure, Auto Cal, Flame Lit, Data Logger On
Communication	USB Connector, Internal RS232 with external
	computer via terminal program

Available Options	
LTO 63	Measurement of low trace hydrocarbon levels. This option requires external, zero grade combustion air supply!
MBP 63	Integrated bypass pump. Allows use of very long sample lines and tolerates significant pressure variations at the sampling point. A second analyzer (Nox, CO, CO2 or other) can be directly coupled to the sample outlet
RCI0 63	0-20 mA analog output, galvanically isolated
RCI4 63	4-20 mA analog output, galvanically isolated
TPR 63	EXTERNAL temperature controller for heated sample line, e.g. JUM TJ 100



Model 603, rear panel shown with MBP 63 option.

#### J.U.M.<sup>®</sup> Engineering G.m.b.H. R&D and Manufacturing

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